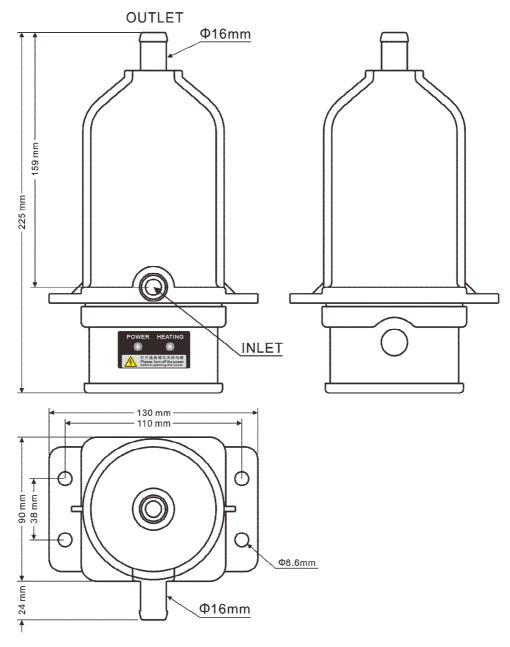
## 1 Introduction:

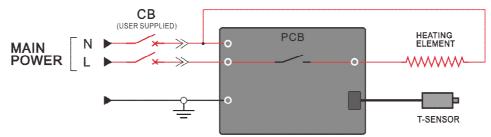
**EHA** small water-jacket heater is consists of heating element and temperature switches, is suitable for all water-cooled small engines. After installed heater, the engine starting ability will upgrade, reducing startup losses, reduce wear and save fuel. Feature:

- I Microcomputer temperature control
- I Precision die-cast aluminum water jacket case
- I Power source and heating status indicate lights
- I Additional rubber sleeve to reduce thermal losses
- I Compact design and installation needs less space requirement

# 2 Shape and installation dimensions:



# 3 Wiring and electrical schematics:



## 4 Installation

Installed correctly is very important for the normal work of the heater, otherwise it will damage the heater. Selection of 5/8 "(15mm) bore diameter hose.

### **Position:**

- I Outlet vertically upward
- I Isolation the engine vibration
- I The heater water-jacket is setting in low position as far as possible below the engine cooling fluid.

### **Electrical connections:**

- I Refer to the above wiring diagram
- I Must provide the good ground to ensure that the heater effectively grounding protection
- I User according to the power of the heater, select the appropriate main power circuit breaker to ensure the effective heater overcurrent protection.

	Warning:
	<ul> <li>Heater installation and maintenance must be disconnected from the main power supply.</li> <li>Must be installed and maintained by qualified engineers.</li> </ul>
	I During transport and parking, if the ambient temperature will cause the coolant in the heater water jacket to solidify, the coolant must be drained in advance.

### 5 规格:

Voltage	EHA1005	EHA1010	EHA1015	EHA1020
Power	240V (1P2W)			
Current	500W	1000W	1500W	2000W
Suitable coolant volume	2.1A	4.2A	6.3A	8.3A
Insulation resistance	2L	3.5L	5L	7L
Voltage strength	10M Ω			
Pressure test	1800V			
Protection level	≥0.5Mpa			
Operating temperature range	IP65			
Storage temperature range	-20 to 70℃			
Voltage	-30 to 80℃			

(Factory default heating temperature control range is 38 °C to 49 °C)